



A & F WOOD PRODUCTS, INC.

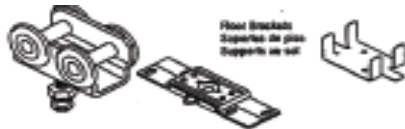
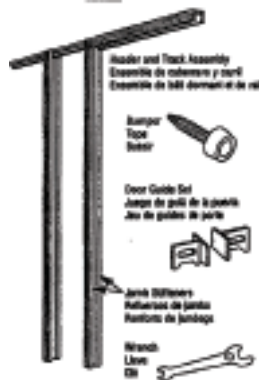
5665 Sterling Drive Howell, MI 48843
 Phone: 517.545.5811 Fax: 517.545.5633 Toll Free: 800.367.3293
 www.afwood.com

2000 K.D. Pocket Door Frame Assembly and Installation Instructions For any 2'0" – 3'0" Doors weighing up to 150 lbs.

We Supply:

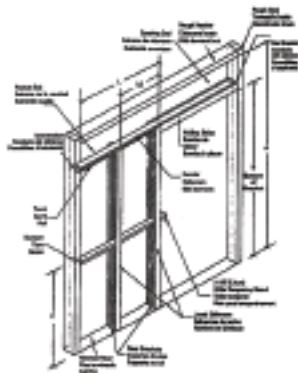
- 1 – Header and Track Assembly
- 4 – Jamb Stiffeners
- 2 – Floor Brackets
- 1 – Snap-in Door Plates
- 1 – Snap-in Hangers
- 1 – Bumper
- 1 – Wrench
- Fasteners
 - 12 – 1" (3.81 cm) Screws
 - 2 – 1" (2.54 cm) Screws
 - 3 – 5/8" (1.59 cm) Screw
 - 18 – 2" (5.08cm) Nails

Bi-parting Bracket applications requires
 A 741 bi-parting bracket (not included)



These frames will accommodate the following doors

6/8 (203.2 cm)	2'0" – 3'0" (60.9 – 91.4 cm)	150 lb (68 kg)
7/0 (213.4 cm)	2'0" – 3'0" (60.9 – 91.4 cm)	150 lb (68 kg)
8/0 (243.8 cm)	2'0" – 3'0" (60.9 – 91.4 cm)	150 lb (68 kg)



Step 1: Prepare rough opening.

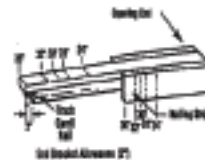
Finish Floor to Rough Header height should be minimum of (A) see Table and Figure 1.

Determine width of rough opening by multiplying door width by 2 and adding 1-1/4" (31.8 mm).

Example: For a 30" 76.20cm wide door, the rough door opening width is $(30" \times 2) + 1-1/4" = 61-1/4"$. (66.20cm x 2) + 31.8 mm = 155.58 cm).

Door	A	A	B
	Bi-parting Bracket		
6'8"	84-1/2" (214.6 cm)	83-1/2" (212.1 cm)	80-1/8" (203.5 cm)
7'0"	88-1/2" (224.8 cm)	87-1/2" (222.3 cm)	84-1/8" (213.7 cm)
8'0"	100-1/2" (255.3 cm)	99-1/2" (252.7 cm)	96-1/8" (244.2 cm)

Step 2: Cut Header Assembly

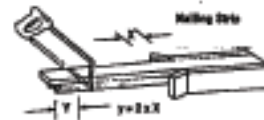


The header assembly does not require cutting if your Door panel width is 36" (91 cm). For shorter widths, cut Header assembly as follows.

1. Determine width of Door. Cut Nailing Strip at the premarked size indicators. If your Door dose not correspond with pre-marked sizes (go to Step 3).
2. Cut Track 2" shorter than Header to allow for end Bracket.

NOTE: Header assembly pre-marked Door width. Header markings accommodate inside Trim of Pocket.

Step 3: For Odd Size Doors



- A. Cut the nailing strips to the size of the door panel width plus 7/8" (2.22 cm). Cut and remove excess strip "X" from the middle of the assembly, not from the end.
- B. At the other end, cut header "Y" to remove twice the amount "X" in step "A". Cut the track 2" (5.08 cm) shorter than the header.

Example: For a 26" (66.04 cm) door
 Nailing Strip is cut to 26-7/8" (68.25cm)
 Excess Nailing Strip "X" is 9-1/8" (23.18 cm)
 Excess Header "Y" is 18-1/4" (46.36cm)
 Cut Track 2" (5.08 cm) shorter

Step 4: Install End Bracket

Use 2 – 5/8" (1.6 cm) screws



Step 5: Install Header



Mark the rough opening dimensions from the finished floor at both sides of the opening. Refer to Figure 1 for the header and bumper. Place a level against the top of the rough opening to determine the correct assembly height. Apply the appropriate shim through center of the rough opening to level the rough opening.



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Step 6: Level the Header Assembly

at the correct height and nail End Bracket to Jamb



Step 7: Install Floor Brackets on the one side of Jamb.

Ensure wood is exposed as illustrated



Use 4 - 1-1/2" (d.81 cm) screws



Step 8: Install Split Jamb and Stud

Stand up split Jamb so it butts against nailing strip, with exposed wood side facing out on drywall side. Tack the top, plumb the Jamb, and then screw Bracket to the floor. Take remaining Split Jamb, slide onto the Floor

Bracket prongs and nail to opposite side of header assembly. Repeat procedure for split stud positioning it in the middle pocket.

Note: Split Jambs are manufactured with a slight bow.

Step 9: Install Bumper



Screw the Bumper to the rough Jamb at the back of pocket with 5/8" screw (1.6 cm) approximately 102 cm (40") from floor. Shim it out, if necessary, so that the front edge of Door will be flush with front edge of nylon Door guide.

Step 10: Install Temporary Brace (Optional)



Insert 1" (25mm) x 2-1/8" (54 mm) board through split Jamb and Stud as shown. Rest the board on top of the Bumper. Then nail a support leg to board as shown. (This provides added stiffness while wall material is being applied). This board will be removed prior to installing Door. The

pocket may now be enclosed by applying wall sheathing, drywall, paneling, etc. as desired.

Step 11: Install Hangers



Fasten the Hanger Plates on the top of the door panel. Hangers must be 7/8" (2.22 cm) in from the side edge, as shown

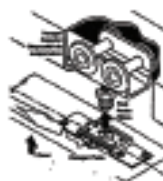
Use 8 - 1" (3.81 cm) screws

Step 12: Install Adjustable Bolt and Hangers



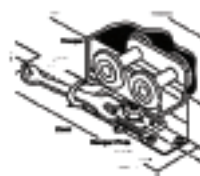
Slide both Wheel Hanger assemblies into Track from the exposed end.

Step 13: Install Door by Lifting and Snapping it in



Installation is accomplished by snapping one Door Hanger and then the other. To remove door, activate tab in direction of white arrow with a flute back screw driver as shown.

Step 14: Using the Wrench supplied,



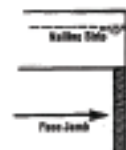
turn the adjustment Post so that the Door is Plumb and has proper floor clearance

Step 15: Install Door Guide



Fasten Door Guide to the split Jamb using 1" Screws with nylon guides projecting into the opening as shown.

Step 16: Install Face Jamb



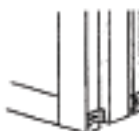
The face jamb fits between the nailing strip and the rough floor. Butt the face jamb underneath the nailing strip and shim for plumb. Nail into position.

Step 17: Install Door Pull (Optional)



No Door Pulls are included in this kit, but you may choose from a variety of Door Pulls and Latch sets which are available through your dealer.

Step 18: Install Door Trim



Install Door Stop Trim (as for a Hinged Door) allowing 3/16" (5 mm) clearance between Door and Stops for possible Door warpage. Stop should be installed over Door Guide. Apply Door casing Trim as you would other Door installations.

NOTE: For best performance of your Pocket Door, the Track should not be painted. If you wish, a silicone lubricant may be applied for even smoother operation.